

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.11.12	Job No.: 00230	ADR Yes/No: Y	ADR Date: 07.11.12	ECN #: 1063
Product No.: D206-642-641	Created By: [Signature]	Approved By: [Signature]		
Product Name: 206 A/B FLOAT SKIDTUBE	Checked By: [Signature]	General Manager Approval:		

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	[Signature]
Production Engineering Coord	Y	EC/DD	[Signature]
Director Quality Assurance	Y	DT/SS	[Signature]
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	Dstow	[Signature]
Marketing			

Reason for Change:
MID FLOAT BAG MOVED 2.00" FWD AND ROTATED 17 DEGREES INBOARD TO ENSURE COMPATIBILITY WITH GHW DEVICES (REF. NCR#203).

Documents Affected:
D3288 REV. E
D3289 REV. D

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	MB		07.08.06
2	Update Blue/Pink/DSI Folder and Electronic Files	N			
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		07.11.19
4	Update Grey Project Binder	N			
5	Move Electronic Files	Y	KJ		07.11.16
6	Update Master Document List (MDL) <i>Rev. T</i>	Y	MB	SEE ITEM 1 BELOW.	07.11.28
7	Update Document Record (DR) <i>Rev. L</i>	Y	MB	SEE ITEM 1 BELOW.	07.11.28
8	Create/Update Change Record Form	Y	KJ	SEE ITEM 2 BELOW. CHG 003 For All	07.11.19
9	Create/Update PPP's	Y	KJ		07.11.19
10	Update Controlled PDF Files	Y	KJ		07.11.16
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	ENSURE P/Ns D3672-11-31-51-71-91-11 WERE CREAT.	07.11.19
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	N	LL/KJ	SEE ITEM 3 BELOW.	
18	Update Qpulse/Laminated Dwgs	Y	KJ	D3288	07.12.19
19	Update Product Compatibility Matrix	Y	Dstow	NOW COMPATIBLE WITH GHW DEVICES	07.06.17
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	REVISE I.A.W. D3288 REV. E & D3289 REV. D	08/01/03
23	Update FAI Sheets	N	EC/DD	REVISE I.A.W. D3288 REV. E & D3289 REV. D	
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	Y	EC/DD		09-02-05
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	SEE ITEM 4 BELOW.	See ECN 1070
28	Update Paperwork Kits in Stock	N			
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:

- FAA MUST APPROVE (8110-3) DESIGN PACKAGE PRIOR RELEASE.
- D206-642-611/-612/-613/-614/-641 MOVE UP TO NEXT CHANGE NUMBER. 642-611/612/613/614 (CHG 003) 641 (CHG 003)
- ENSURE D3288-041 IS MANUFACTURED I.A.W. D3288 REV. E DWG.
- SCRAP D3288-041 MANUFACTURED UNDER D3288 REV. D; D3289-041 MANUFACTURED UNDER D3289 REV. C ARE ACCEPTABLE.